



FIG. 1

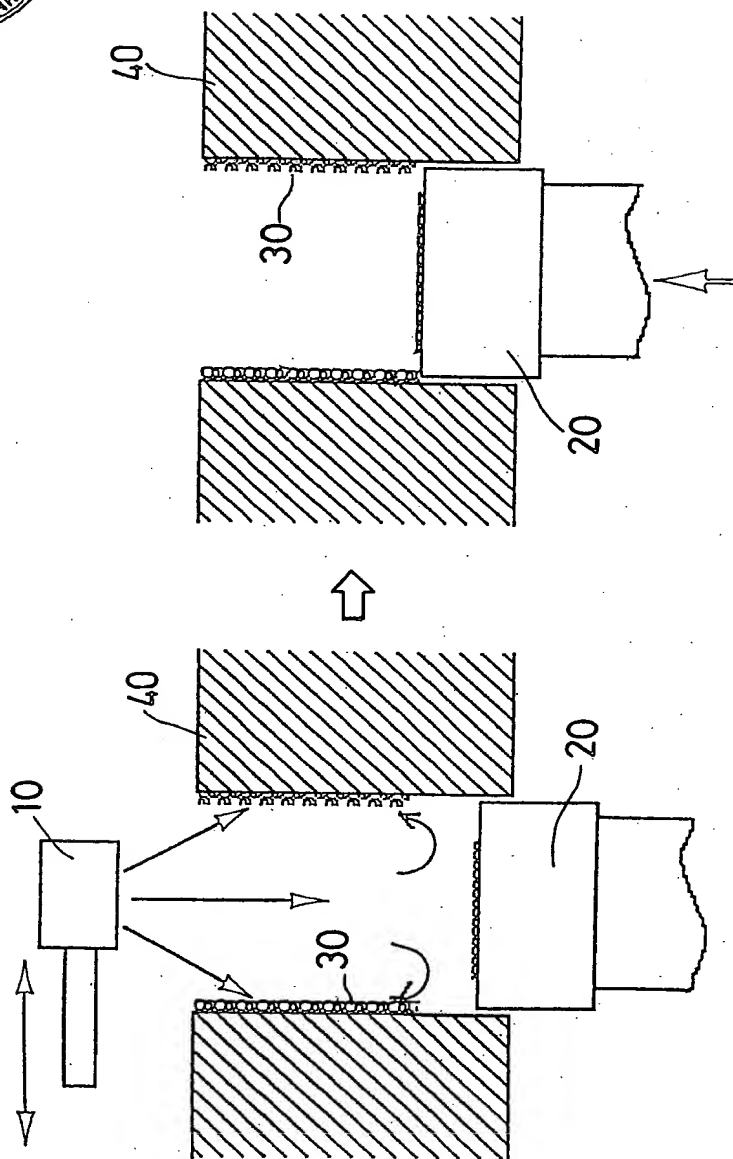




FIG. 2

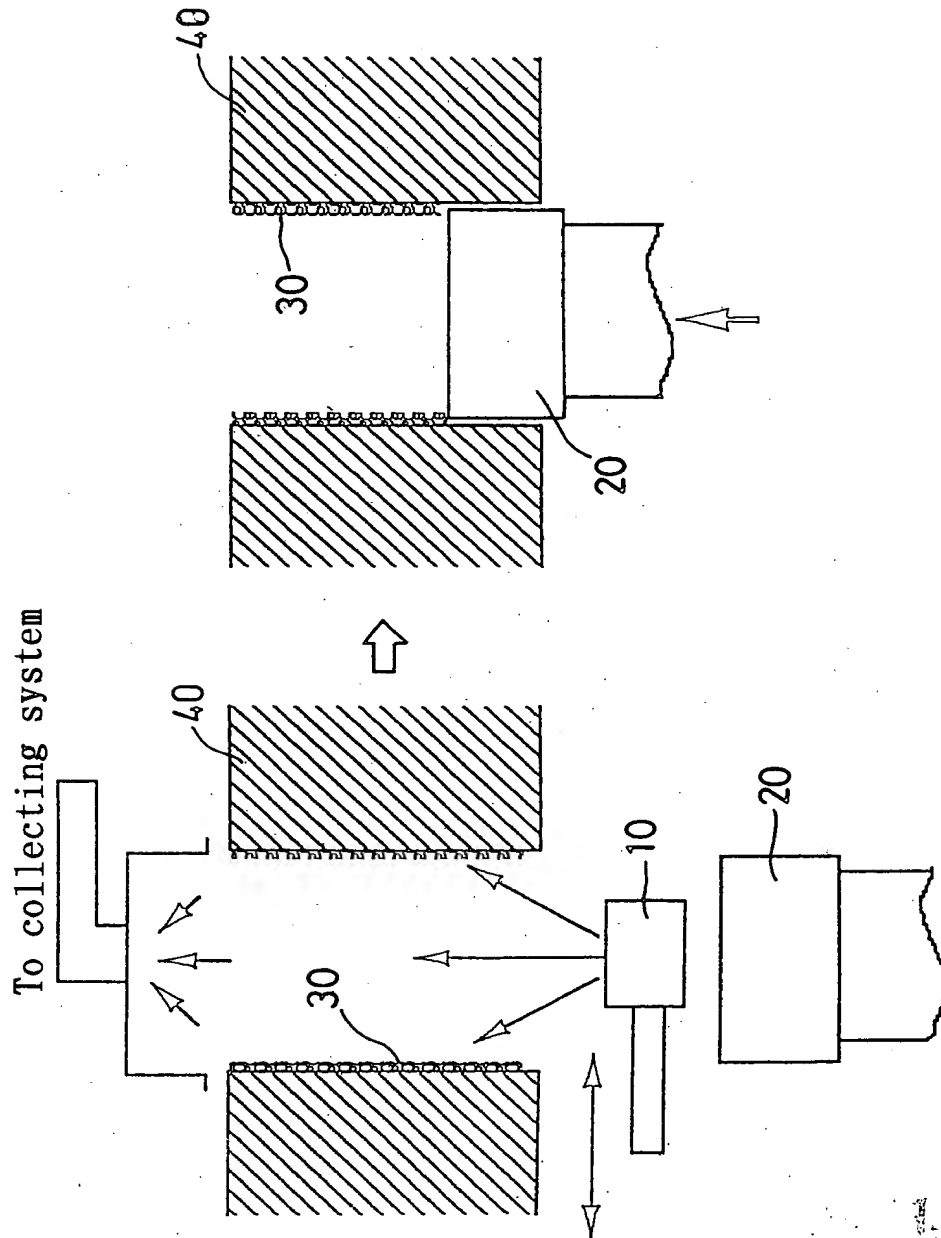
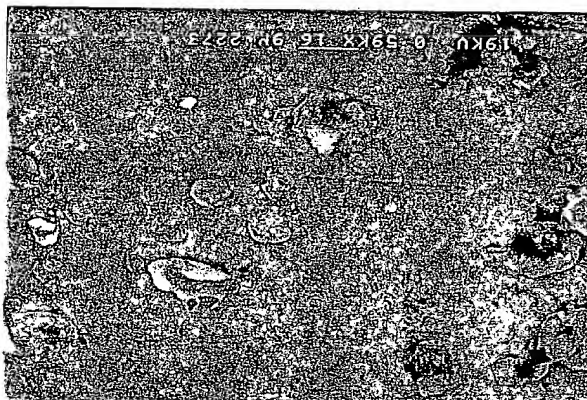




FIG. 3



No. 1



No. 4



No. 5



FIG. 4

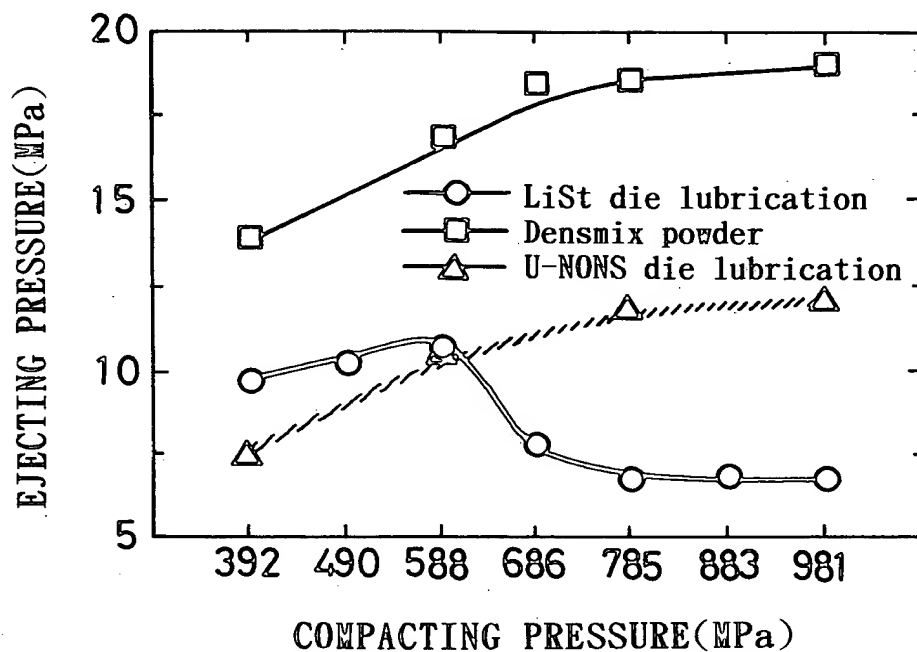


FIG. 5

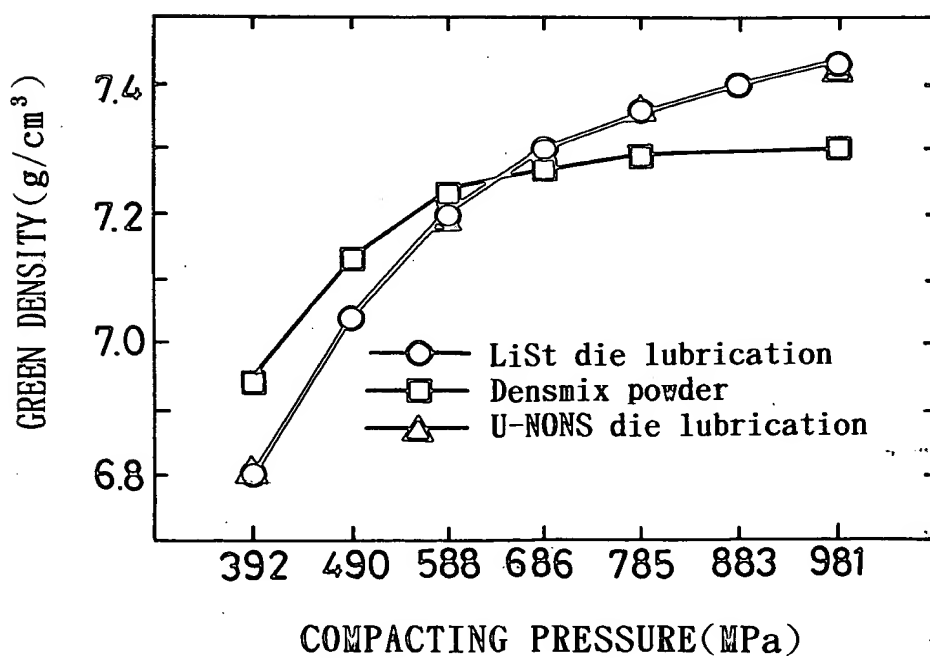




FIG. 6

LiSt DIE LUBRICATION(ASC100-29)

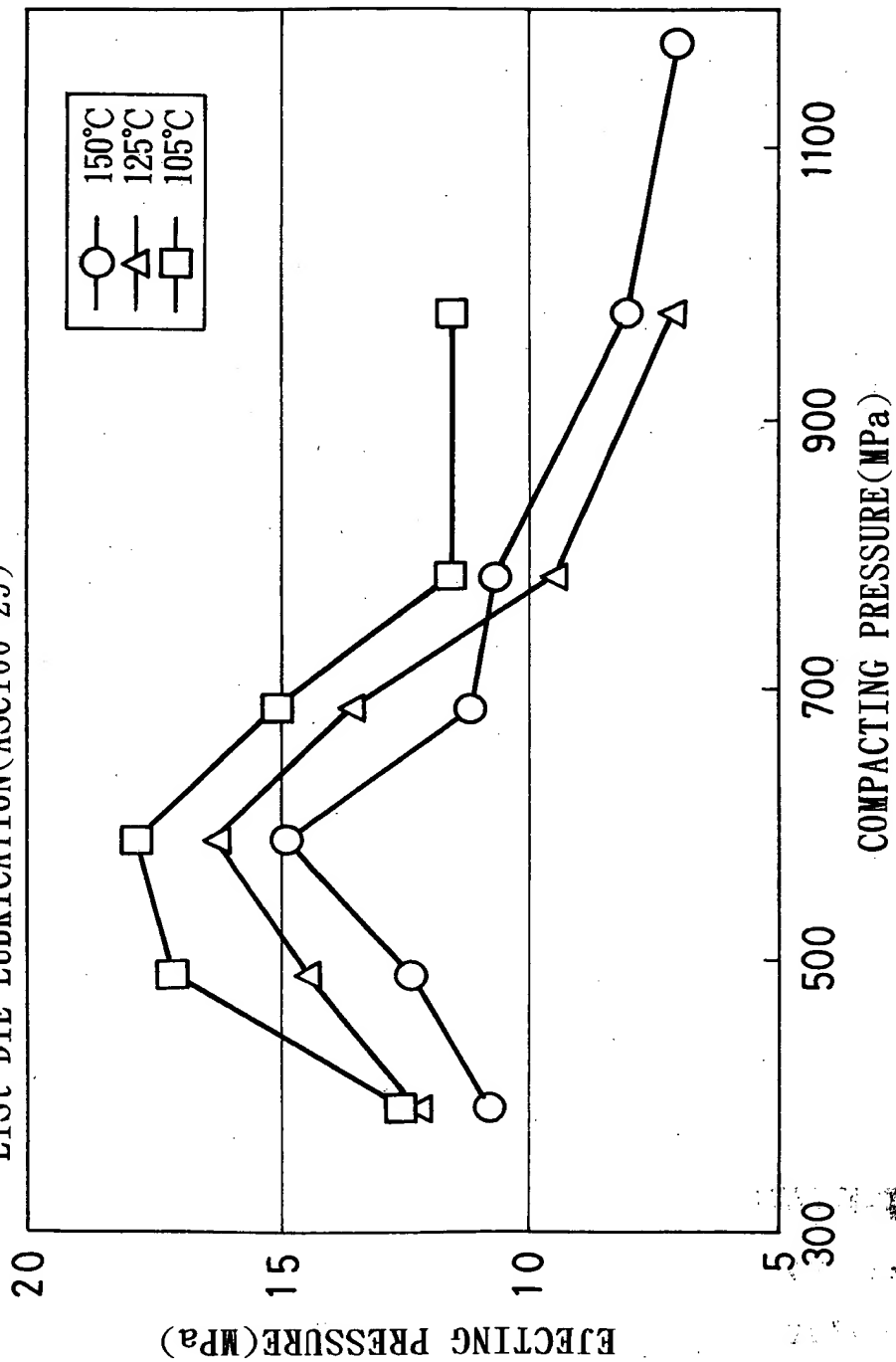




FIG. 7

LiSt DIE LUBRICATION(ASC100-29)

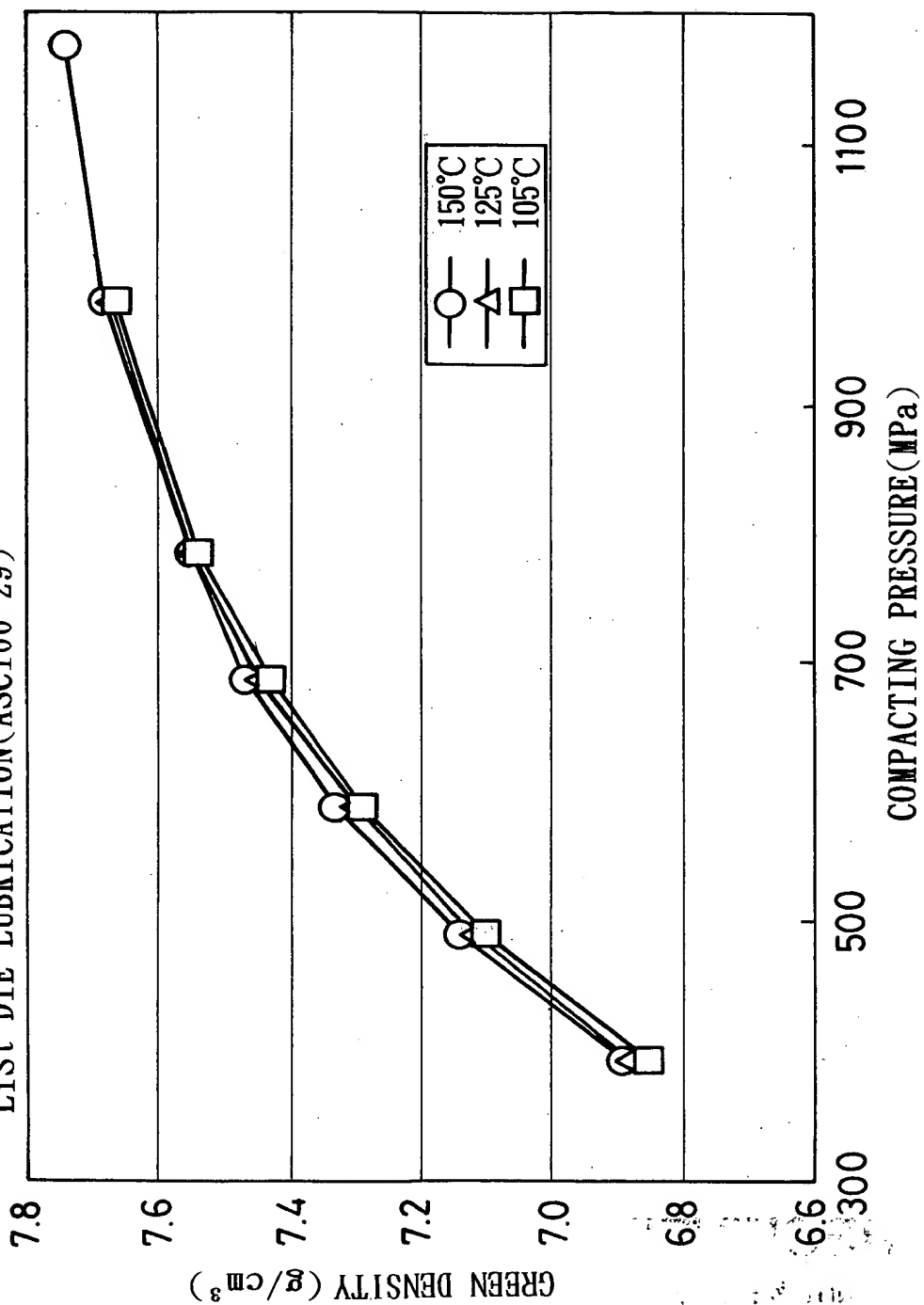




FIG. 8

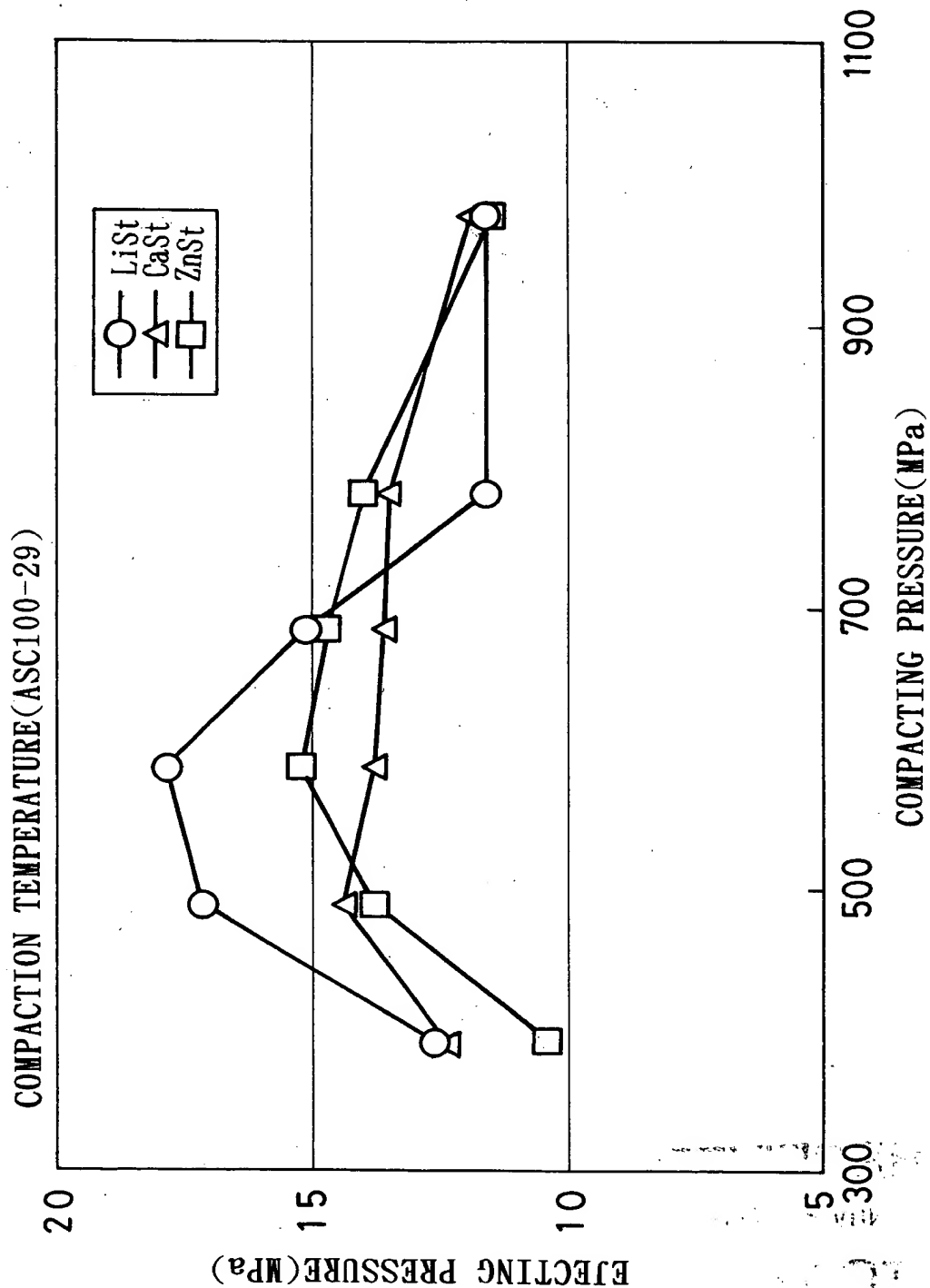


FIG. 9

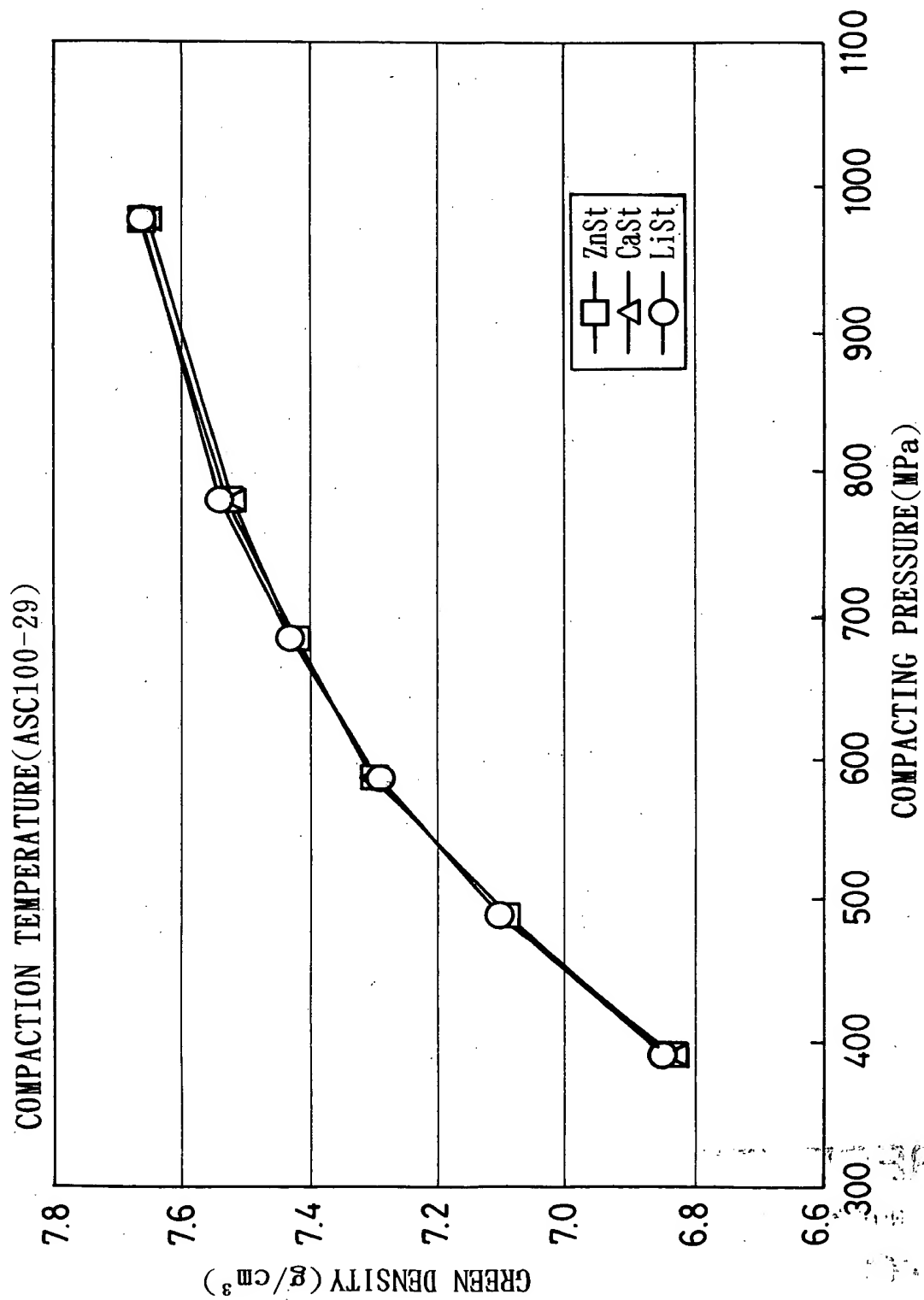




FIG. 10

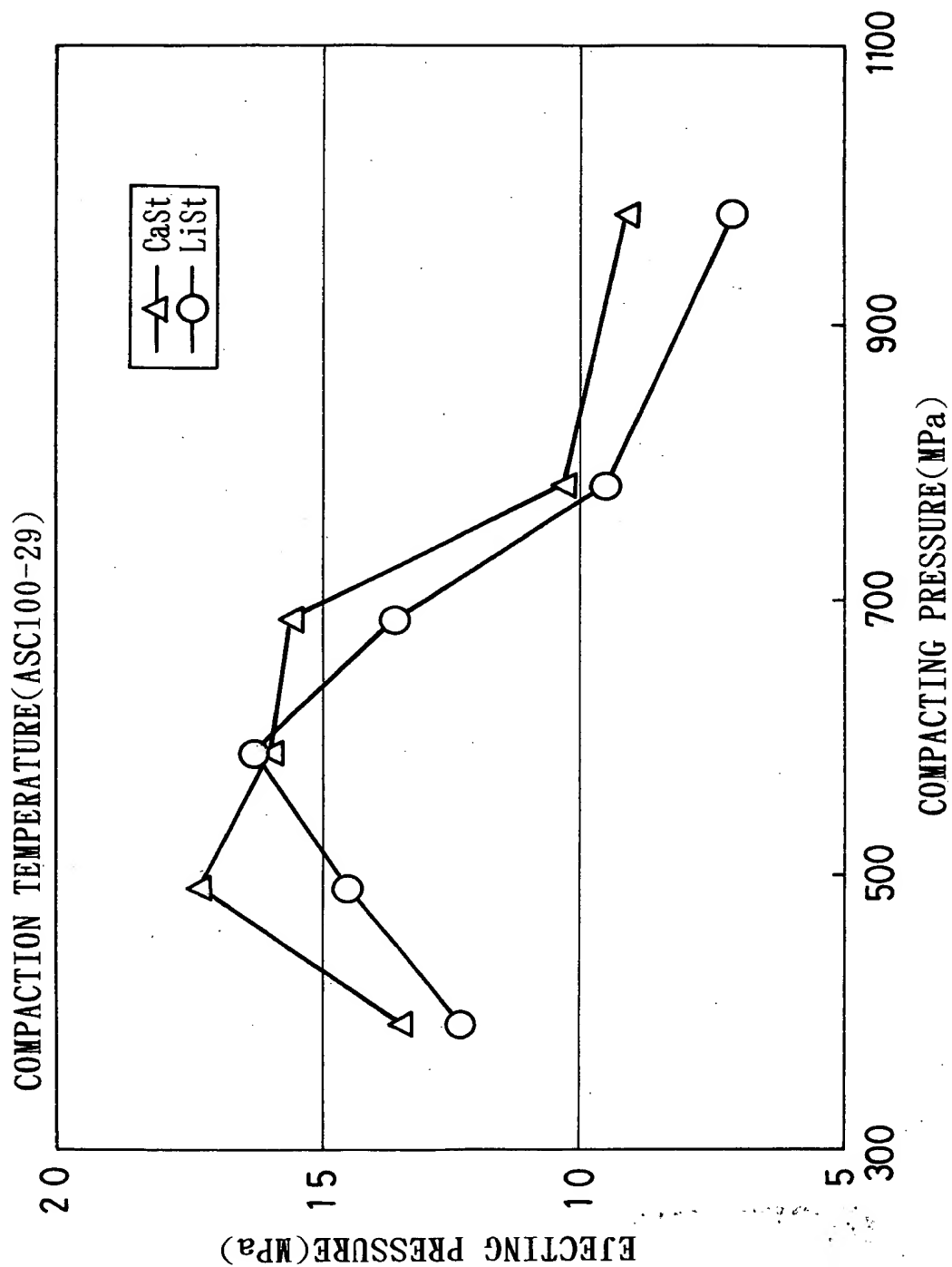




FIG. 11

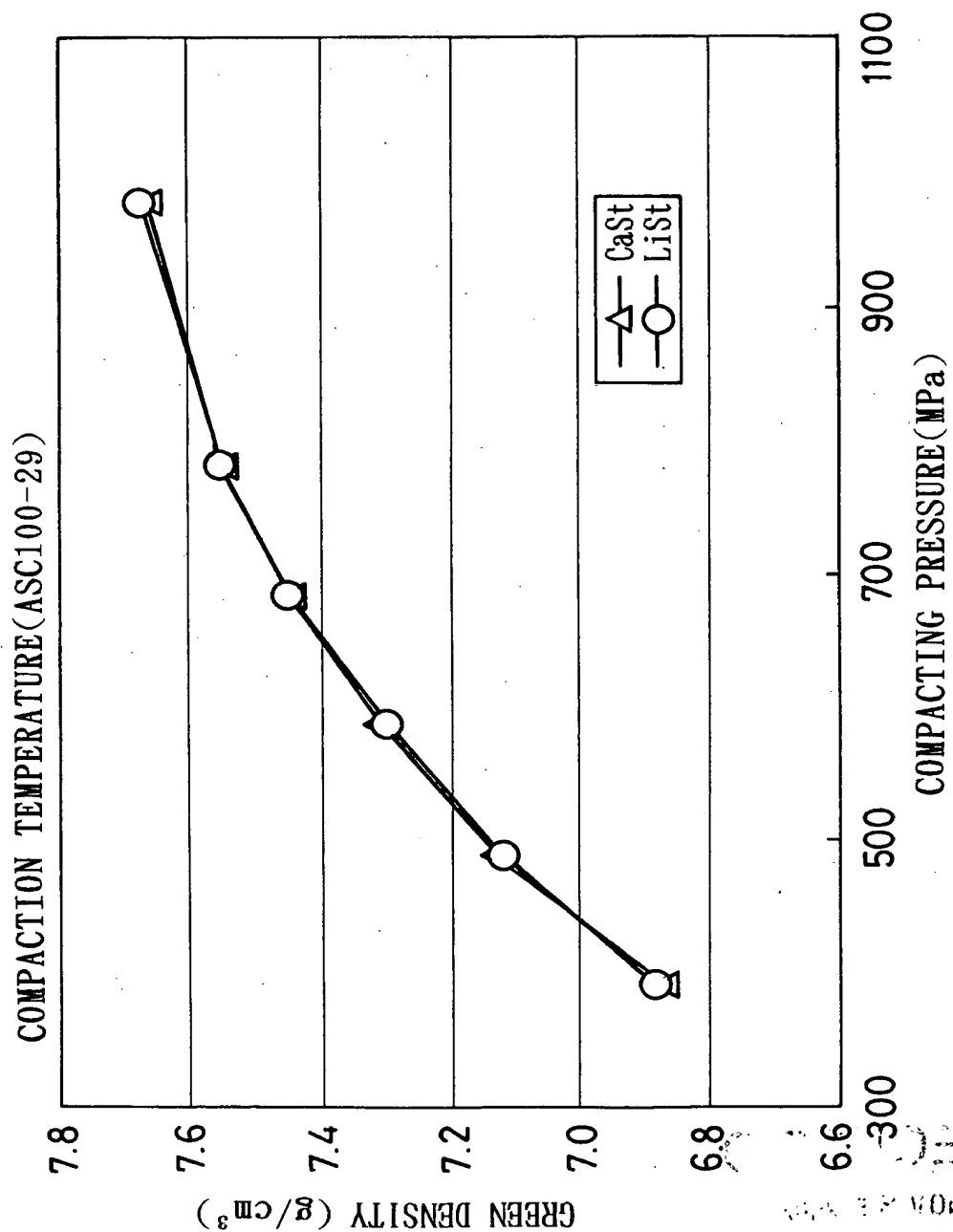




FIG. 12

LIST DIE LUBRICATION, COMPACTION TEMPERATURE: 150°C

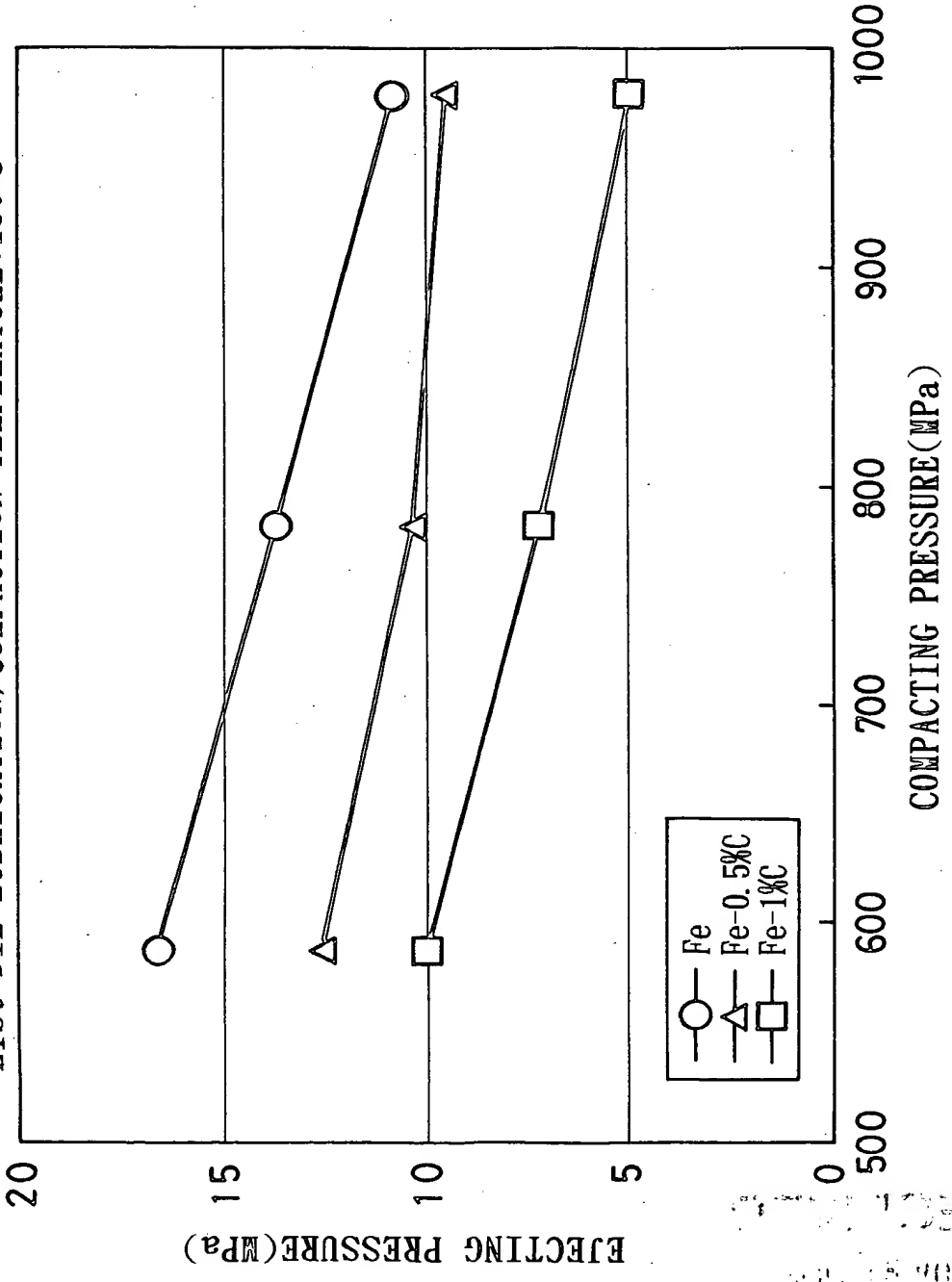




FIG. 13

LIST DIE LUBRICATION, COMPACTION TEMPERATURE: 150°C

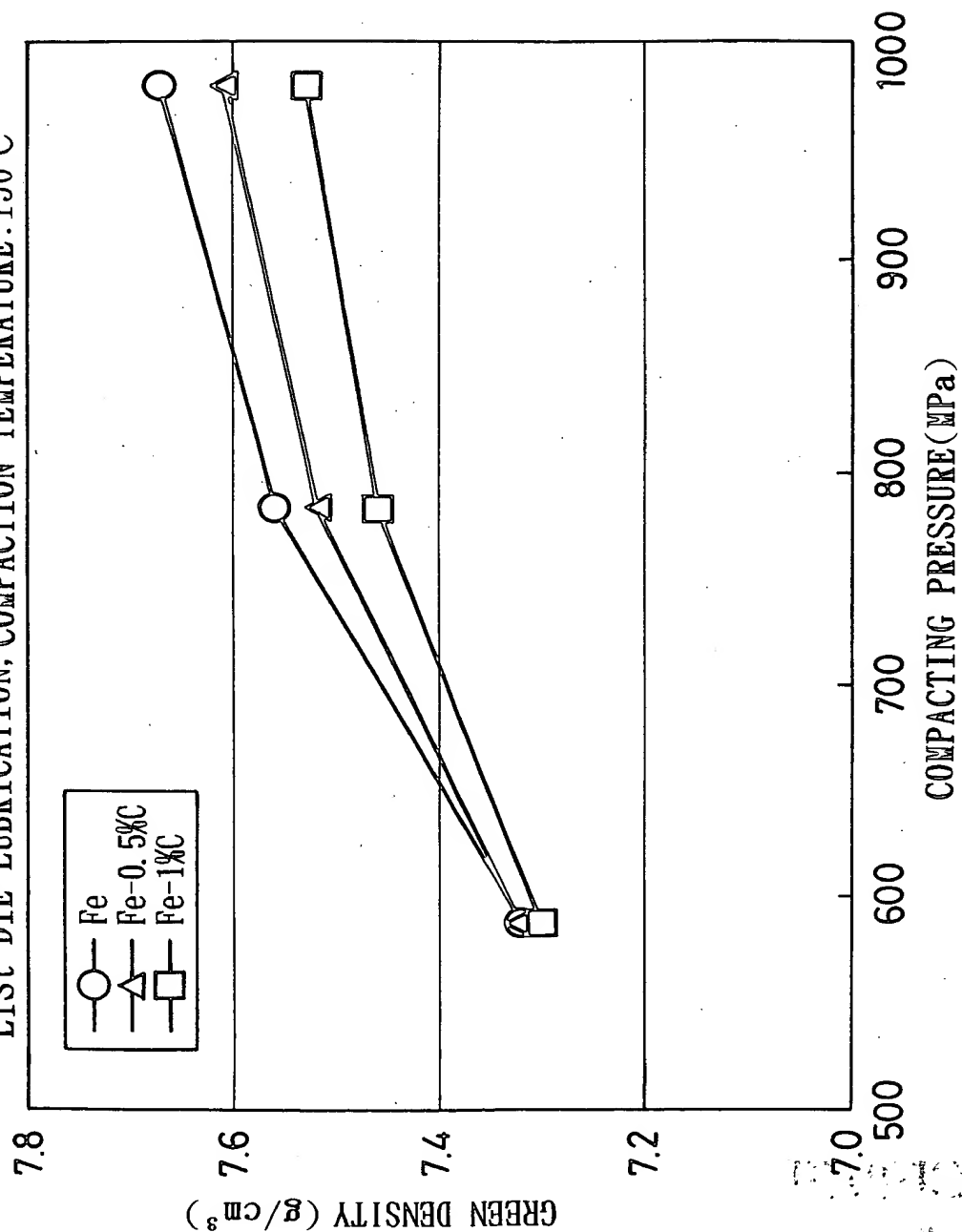




FIG. 14

COMPACTION TEMPERATURE : ROOM TEMPERATURE
(103V-0.5% C+0.8% Lub.)

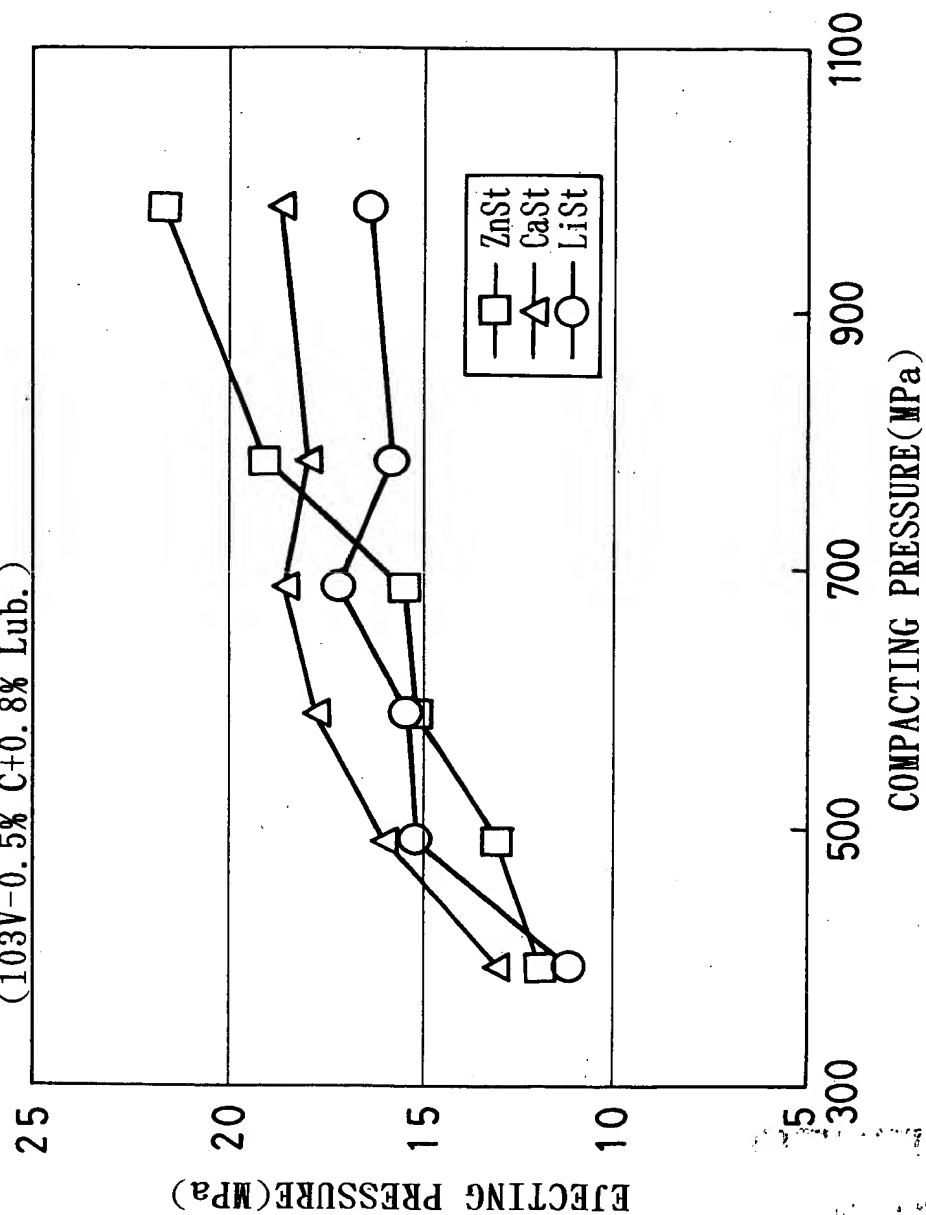


FIG. 15

COMPACTION TEMPERATURE : ROOM TEMPERATURE
(103V-0.5% C+0.8% Lub.)

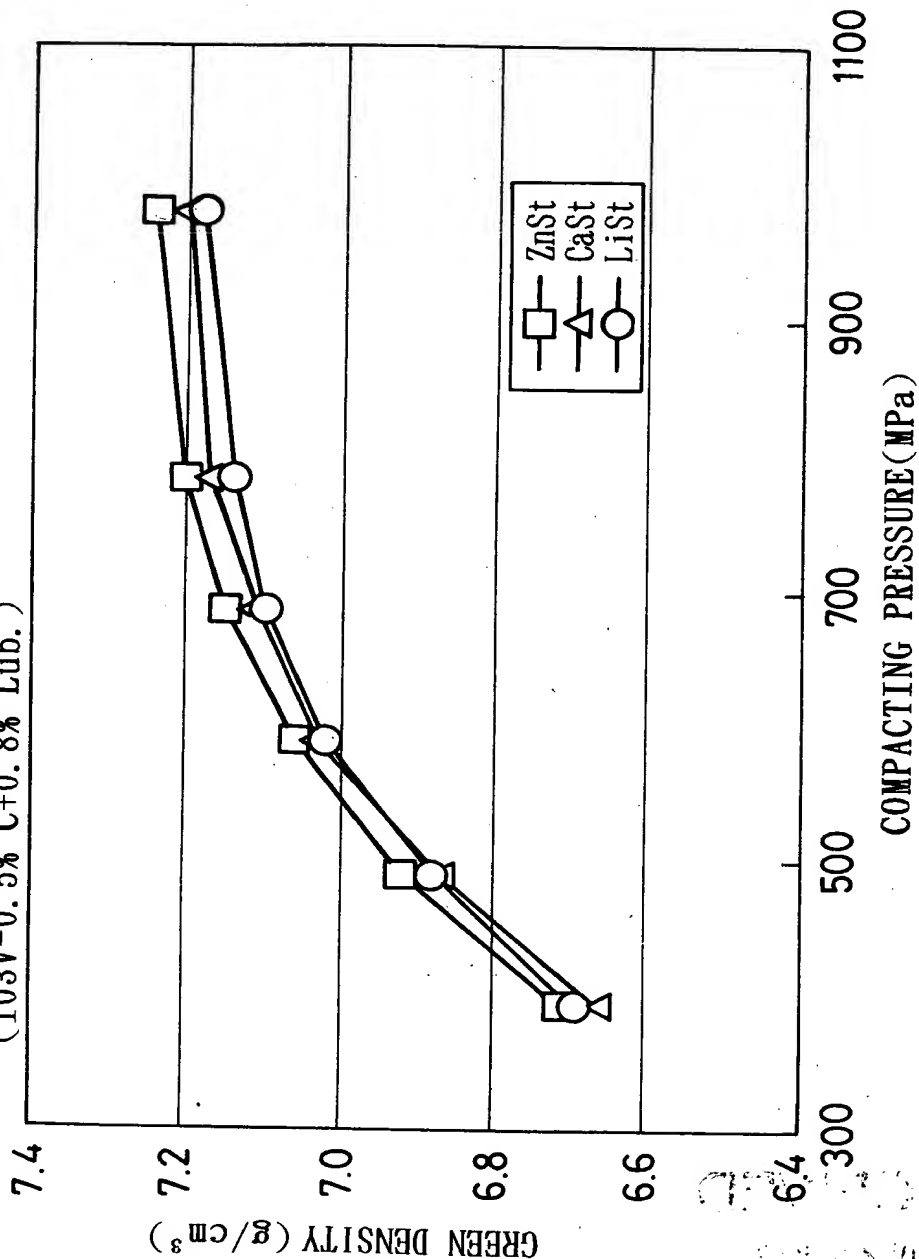




FIG. 16

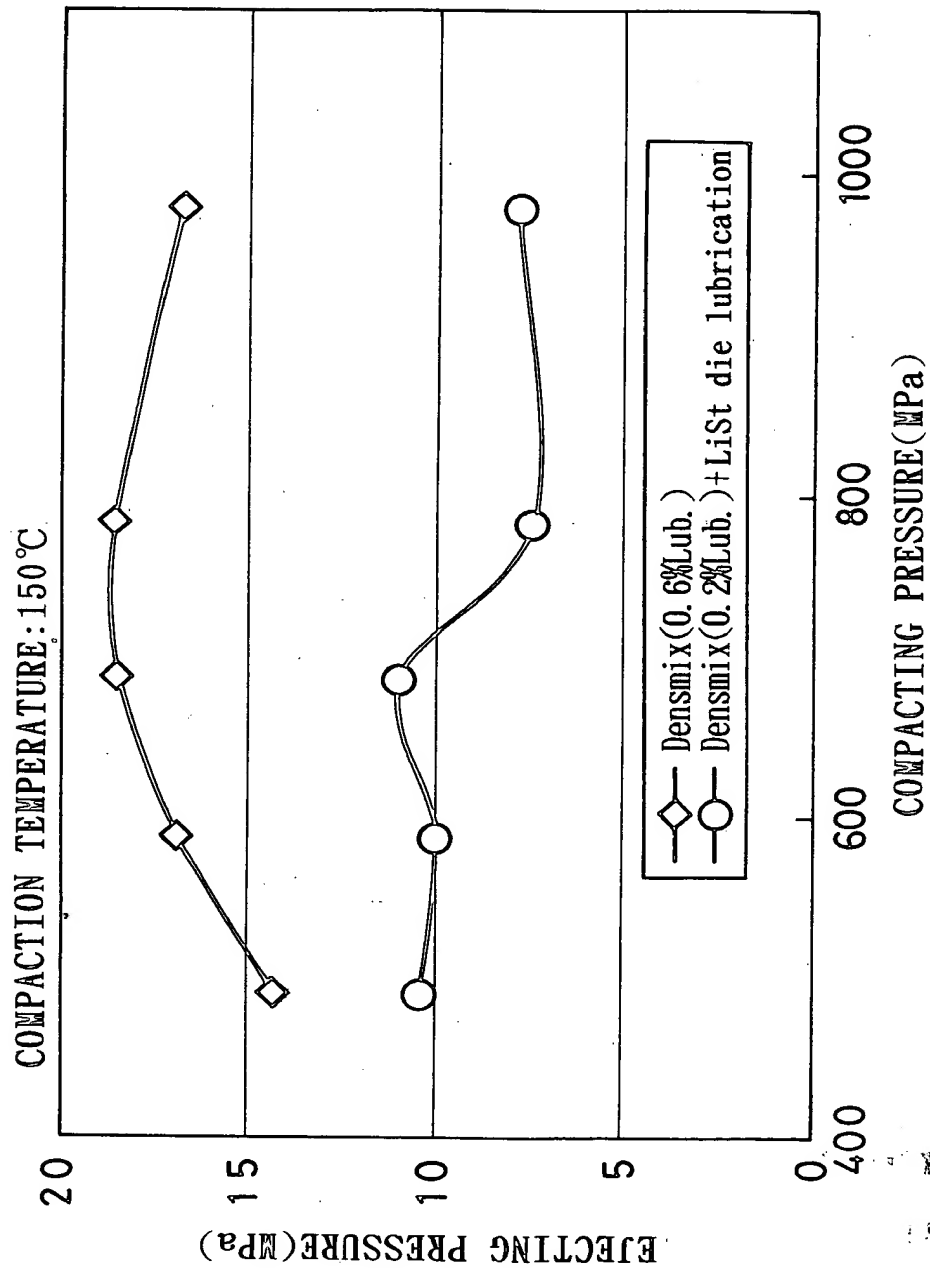




FIG. 17

LIST DIE LUBRICATION, COMPACTION TEMPERATURE: 150°C

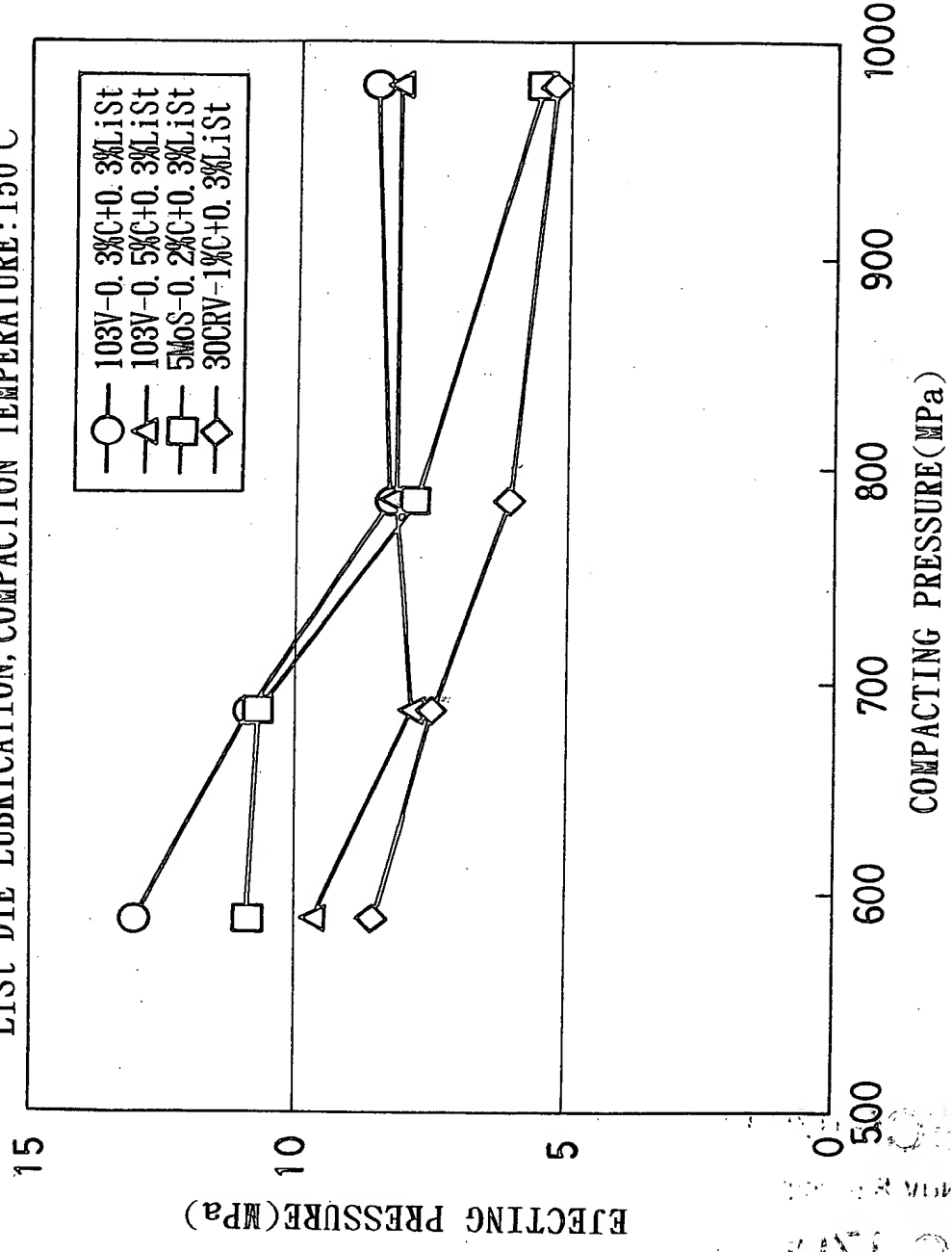




FIG. 18

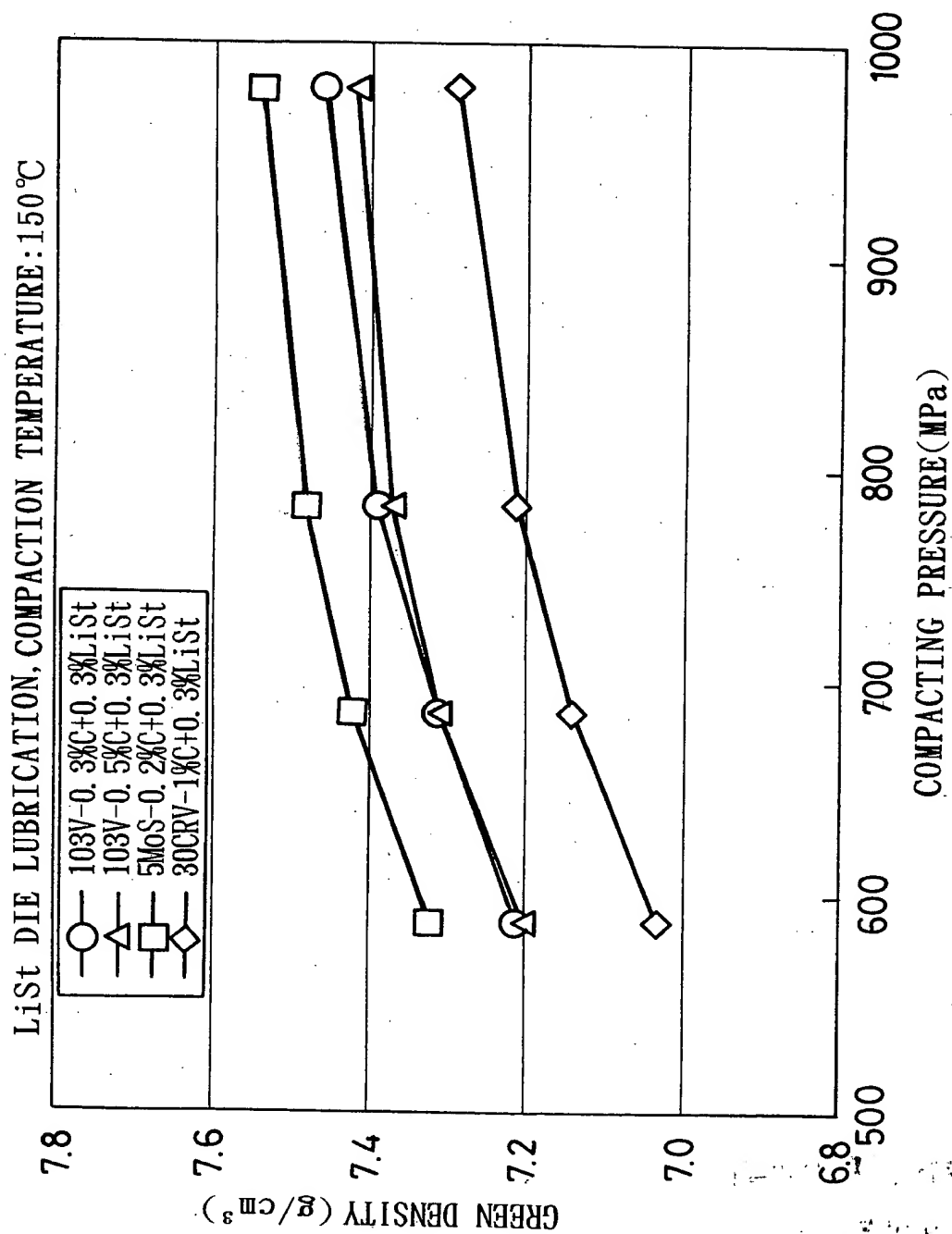




FIG. 19

LIST DIE LUBRICATION, COMPACTION TEMPERATURE: 150°C

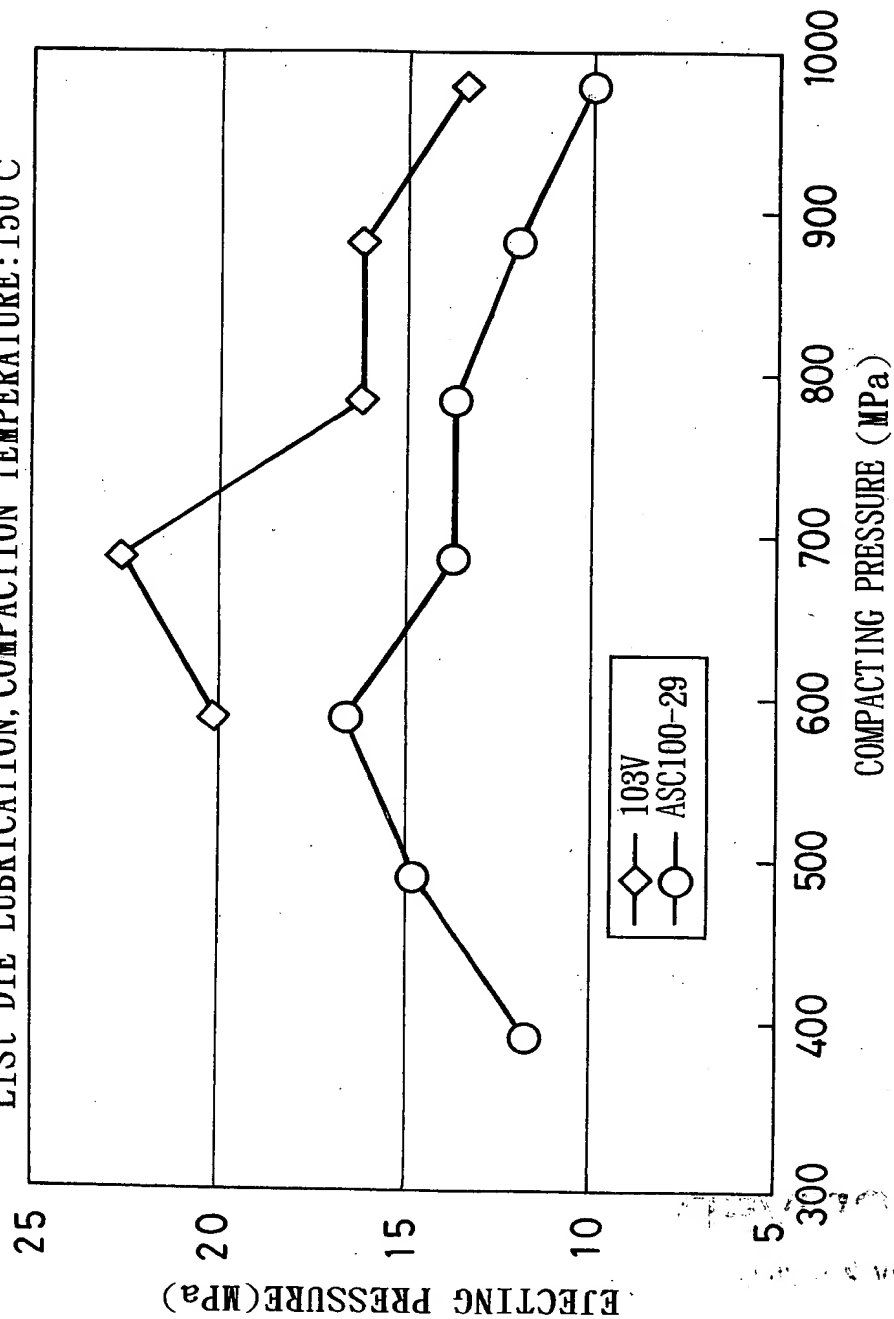




FIG. 20

